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# LI PENG ENTERPRISE CO.,LTD.CHANG-HWA NYLON FACTORY

## LIBOLON N140-200

Product description

LIBOLON N140-200 is a polyamide 6 grade of low viscosity that is well suited for production of engineer compounding.

Supply form and storage

LIBOLON N140-200 is supplied pre-dried and ready for processing in a variety of moisture proof containers, such as boxes, bigbags and bulk containers.

Quality Acceptance

LIBOLON N140-200 meet the requirements of "Heavy Metal Test", "RoHS" and " FDA 21 CFR 177.1500 - Nylon Resins".

	Test Item	Test Methods	Unit	Actual
Physical Properties	Diameter of Chip	-	mm	2.0~2.5
	Weight of Chip	-	g/100pc	0.88-0.98
	Density	ASTM D792	g/cm <sup>3</sup>	1.13
	Moisture Absorption	ASTM D570	%	3.058 (50% RH)
Mechanical Properties	TensileYield Strength	ASTM D638	Mpa	61.1
	Elongation at Break	ASTM D638	%	230
	Flexural Strength	ASTM D790	Mpa	63.4
	Flexural Modulus	ASTM D790	Mpa	1301
	IZOD Notched Impact Strength	ASTM D256	J/m	21(25°C)
	Hardness	ASTM D2240	share D	72
Thermal Properties	Temp of Deflection	ASTM D648	°C	53.3 (264psi)
	UL Flammability	UL94/1.6mm	-	V2
	Melting Point	DSC	°C	222
	Melting Index 270°C, 1.2kg	-	g/10min	42.2
Electrical Properties	Surface Resistance	ASTM D257	ohm	2.0×10 <sup>14</sup>
	Volume Resistance	ASTM D257	ohm*cm	1.19×10 <sup>15</sup>
	Dielectric Strength	ASTM D149	kV/mm	17.6
	Dielectric Constant at 1MHz	ASTM D150	kV/mm	3.95

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